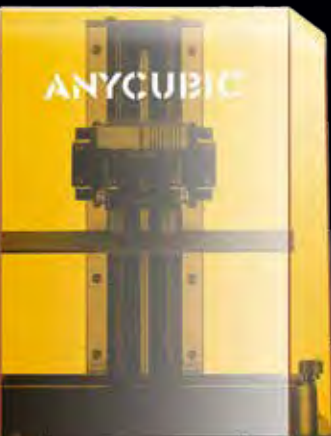




Anycubic Photon Mono Printer Instructions

M-PRINT Model sand

REF 1084020

MODELLHERSTELLUNG



PRINTER SETTINGS

Layer Height	0,05 mm
Bottom Layer Count	10
Exposure Time	5 sec.
Bottom Exposure Time	65 sec.
Transition Layer Count	0
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	3 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	
Lifting Distance	
Bottom Retract Distance	
Retract Distance	
Bottom Lift Speed	
Lifting Speed	
Bottom Retract Speed	
Retract Speed	

