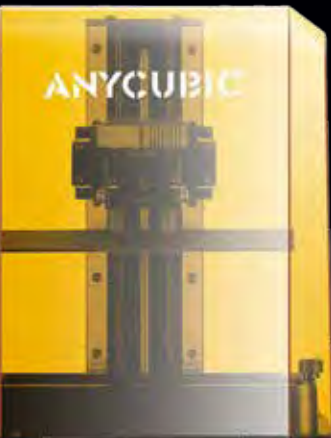




Anycubic Photon Mono X 6K Printer Instructions

M-PRINT Surgical guide HT

REF 1084041

STERILISIERBARE BOHRSCHABLONENE



PRINTER SETTINGS

Layer Height	0,05 mm
Bottom Layer Count	6
Exposure Time	8 sec.
Bottom Exposure Time	30 sec.
Transition Layer Count	10
Transition Type	linear
Waiting Mode During Printing	2 sec.
Rest Time Before Lift	1,5 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 6 mm
Lifting Distance	3 mm + 6 mm
Bottom Retract Distance	7 mm + 2 mm
Retract Distance	7 mm + 2 mm
Bottom Lift Speed	60 & 120 mm / min.
Lifting Speed	120 & 120 mm / min.
Bottom Retract Speed	180 & 180 mm / min.
Retract Speed	180 & 180 mm / min.

