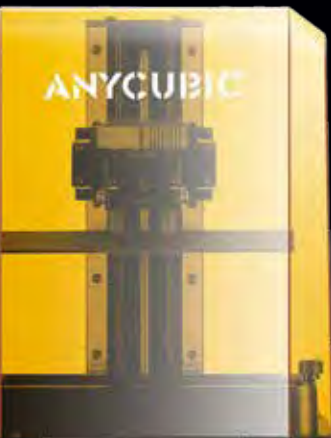
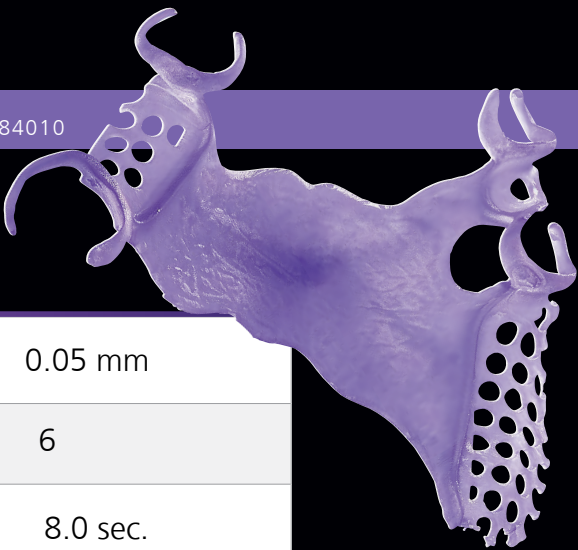




Anycubic Photon Mono Printer Instructions

M-PRINT Cast purple REF 1084010

CAST OBJECTS



PRINTER SETTINGS

Layer Height	0.05 mm
Bottom Layer Count	6
Exposure Time	8.0 sec.
Bottom Exposure Time	40.0 sec.
Transition Layer Count	0
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	2.0 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	
Lifting Distance	
Bottom Retract Distance	
Retract Distance	
Bottom Lift Speed	
Lifting Speed	
Bottom Retract Speed	
Retract Speed	

