



Anycubic Photon Mono Printer Instructions

M-PRINT Model sand

REF 1084020

PRODUCTION OF MODELS



PRINTER SETTINGS

Layer Height	0.05 mm
Bottom Layer Count	10
Exposure Time	5.0 sec.
Bottom Exposure Time	65.0 sec.
Transition Layer Count	0
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	3.0 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	
Lifting Distance	
Bottom Retract Distance	
Retract Distance	
Bottom Lift Speed	
Lifting Speed	
Bottom Retract Speed	
Retract Speed	



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