



Anycubic Photon Mono X 6K Printer Instructions



M-PRINT Surgical guide HT

STERILISABLE DRILLING TEMPLATES

REF 1084041



PRINTER SETTINGS

Layer Height	0.05 mm
Bottom Layer Count	6
Exposure Time	8.0 sec.
Bottom Exposure Time	30.0 sec.
Transition Layer Count	10
Transition Type	linear
Waiting Mode During Printing	2.0 sec.
Rest Time Before Lift	1.5 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 6 mm
Lifting Distance	3 mm + 6 mm
Bottom Retract Distance	7 mm + 2 mm
Retract Distance	7 mm + 2 mm
Bottom Lift Speed	60 & 120 mm / min.
Lifting Speed	120 & 120 mm / min.
Bottom Retract Speed	180 & 180 mm / min.
Retract Speed	180 & 180 mm / min.



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