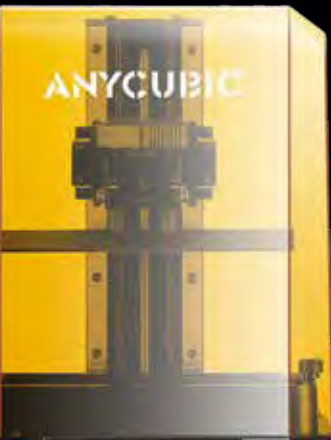




# Anycubic Photon Mono Printer Instructions

## M-PRINT Tray hot-pink

REF 1084036

INDIVIDUAL IMPRESSION TRAYS



### PRINTER SETTINGS

|                              |           |
|------------------------------|-----------|
| Layer Height                 | 0.1 mm    |
| Bottom Layer Count           | 6         |
| Exposure Time                | 8.0 sec.  |
| Bottom Exposure Time         | 40.0 sec. |
| Transition Layer Count       | 0         |
| Transition Type              | linear    |
| Waiting Mode During Printing |           |
| Rest Time Before Lift        | 2.0 sec.  |
| Rest Time After Lift         |           |
| Rest Time After Retract      |           |
| Bottom Lift Distance         |           |
| Lifting Distance             |           |
| Bottom Retract Distance      |           |
| Retract Distance             |           |
| Bottom Lift Speed            |           |
| Lifting Speed                |           |
| Bottom Retract Speed         |           |
| Retract Speed                |           |

