



ELEGOO Mars 4 ultra Printer Instructions



M-PRINT Model ash-gray

REF 1084017

MODELLHERSTELLUNG

PRINTER SETTINGS

Layer Height	0,1 mm
Bottom Layer Count	5
Exposure Time	8 sec.
Bottom Exposure Time	60 sec.
Transition Layer Count	7
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	3 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 2 mm
Lifting Distance	3 mm + 2 mm
Bottom Retract Distance	2 mm + 3 mm
Retract Distance	2 mm + 3 mm
Bottom Lift Speed	65 & 200 mm/min.
Lifting Speed	65 & 200 mm/min.
Bottom Retract Speed	300 & 150 mm/min.
Retract Speed	300 & 150 mm/min.

