



ELEGOO Mars 4 ultra Printer Instructions



M-PRINT Model sand

REF 1084020

MODELLHERSTELLUNG



PRINTER SETTINGS

Layer Height	0,05 mm
Bottom Layer Count	8
Exposure Time	8 sec.
Bottom Exposure Time	65 sec.
Transition Layer Count	5
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	3 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 6 mm
Lifting Distance	3 mm + 6 mm
Bottom Retract Distance	6 mm + 3 mm
Retract Distance	6 mm + 3 mm
Bottom Lift Speed	50 & 200 mm/min.
Lifting Speed	50 & 200 mm/min.
Bottom Retract Speed	180 & 180 mm/min.
Retract Speed	180 & 180 mm/min.

