



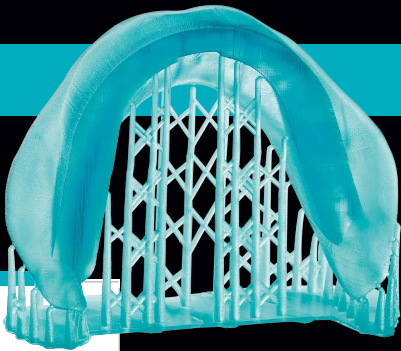
ELEGOO Mars 4 ultra Printer Instructions



M-PRINT Tray aqua

REF 1084035

INDIVIDUELLE ABDRUCKLÖFFEL



PRINTER SETTINGS

Layer Height	0,1 mm
Bottom Layer Count	8
Exposure Time	8 sec.
Bottom Exposure Time	50 sec.
Transition Layer Count	5
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	2,5 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 2 mm
Lifting Distance	3 mm + 2 mm
Bottom Retract Distance	2 mm + 3 mm
Retract Distance	2 mm + 3 mm
Bottom Lift Speed	60 & 200 mm/min.
Lifting Speed	60 & 200 mm/min.
Bottom Retract Speed	200 & 150 mm/min.
Retract Speed	200 & 150 mm/min.

