



ELEGOO Mars 4 ultra Printer Instructions



M-PRINT TryIn gum

REF 1084048 1.000 g

REF 1084047 500 g

EINPROBEKÖRPER / INTERIMSPROTHESEN

PRINTER SETTINGS

Layer Height	0,1 mm
Bottom Layer Count	5
Exposure Time	8 sec.
Bottom Exposure Time	65 sec.
Transition Layer Count	5
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	2 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 6 mm
Lifting Distance	3 mm + 6 mm
Bottom Retract Distance	6 mm + 3 mm
Retract Distance	6 mm + 3 mm
Bottom Lift Speed	45 & 300 mm/min.
Lifting Speed	45 & 300 mm/min.
Bottom Retract Speed	400 & 150 mm/min.
Retract Speed	400 & 150 mm/min.

