



ELEGOO Mars 4 ultra Printer Instructions



M-PRINT TryIn ivory

REF 1084046 1.000 g

REF 1084045 500 g

EINPROBEKÖRPER / INTERIMSPROTHESEN



PRINTER SETTINGS

Layer Height	0,05 mm
Bottom Layer Count	5
Exposure Time	8 sec.
Bottom Exposure Time	70 sec.
Transition Layer Count	5
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	2 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 3 mm
Lifting Distance	3 mm + 3 mm
Bottom Retract Distance	3 mm + 3 mm
Retract Distance	3 mm + 3 mm
Bottom Lift Speed	75 & 230 mm / min.
Lifting Speed	50 & 200 mm / min.
Bottom Retract Speed	200 & 50 mm / min.
Retract Speed	200 & 50 mm / min.

