



Phrozen 8K mini Printer Instructions

M-PRINT Model sand

REF 1084020

MODELLHERSTELLUNG



PRINTER SETTINGS

Layer Height	0,1 mm
Bottom Layer Count	6
Exposure Time	7 sec.
Bottom Exposure Time	35 sec.
Transition Layer Count	6
Transition Type	linear
Waiting Mode During Printing	4,14 sec.
Rest Time Before Lift	0 sec.
Rest Time After Lift	0 sec.
Rest Time After Retract	4 sec.
Bottom Lift Distance	4 mm
Lifting Distance	4 mm
Bottom Retract Distance	4 mm
Retract Distance	4 mm
Bottom Lift Speed	60 mm/min.
Lifting Speed	60 mm/min.
Bottom Retract Speed	150 mm/min.
Retract Speed	100 mm/min.

