



Phrozen 8K mini Printer Instructions

M-PRINT Tray hot-pink

REF 1084036

INDIVIDUELLE ABDRUCKLÖFFEL



PRINTER SETTINGS

Layer Height	0,15 mm
Bottom Layer Count	6
Exposure Time	8 sec.
Bottom Exposure Time	35 sec.
Transition Layer Count	6
Transition Type	linear
Waiting Mode During Printing	7,14 sec.
Rest Time Before Lift	0 sec.
Rest Time After Lift	0 sec.
Rest Time After Retract	4 sec.
Bottom Lift Distance	5 mm
Lifting Distance	5 mm
Bottom Retract Distance	5 mm
Retract Distance	5 mm
Bottom Lift Speed	60 mm/min.
Lifting Speed	60 mm/min.
Bottom Retract Speed	150 mm/min.
Retract Speed	100 mm/min.

