



Phrozen 8K mini Printer Instructions

M-PRINT Model sand

REF 1084020

PRODUCTION OF MODELS

PRINTER SETTINGS

Layer Height	0.1 mm
Bottom Layer Count	6
Exposure Time	7.0 sec.
Bottom Exposure Time	35.0 sec.
Transition Layer Count	6
Transition Type	linear
Waiting Mode During Printing	4.14 sec.
Rest Time Before Lift	0 sec.
Rest Time After Lift	0 sec.
Rest Time After Retract	4.0 sec.
Bottom Lift Distance	4.0 mm
Lifting Distance	4.0 mm
Bottom Retract Distance	4.0 mm
Retract Distance	4.0 mm
Bottom Lift Speed	60 mm/min.
Lifting Speed	60 mm/min.
Bottom Retract Speed	150 mm/min.
Retract Speed	100 mm/min.

