



Phrozen 8K mini Printer Instructions

M-PRINT Tray hot-pink

REF 1084036

INDIVIDUAL IMPRESSION TRAYS

PRINTER SETTINGS

Layer Height	0.15 mm
Bottom Layer Count	6
Exposure Time	8.0 sec.
Bottom Exposure Time	35.0 sec.
Transition Layer Count	6
Transition Type	linear
Waiting Mode During Printing	7.14 sec.
Rest Time Before Lift	0 sec.
Rest Time After Lift	0 sec.
Rest Time After Retract	4.0 sec.
Bottom Lift Distance	5.0 mm
Lifting Distance	5.0 mm
Bottom Retract Distance	5.0 mm
Retract Distance	5.0 mm
Bottom Lift Speed	60 mm/min.
Lifting Speed	60 mm/min.
Bottom Retract Speed	150 mm/min.
Retract Speed	100 mm/min.

